

Safety Data Sheet



Renewable Energy Group

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

REG Renewable Propane (Non-odorized)

Product Use: Blendstock, Chemical Feedstock, Fuel

Synonyms: Renewable LPG (non-odorized); Bio-Derived LPG; LPG; Propane-Butane Mixture; Renewable Autogas; Renewable Liquefied Petroleum Gas; Renewable Propane; SDS 430

Company Identification

REG Marketing & Logistics Group, LLC
416 South Bell Avenue
Ames, IA 50010
United States of America

Transportation Emergency Response

CHEMTREC: (800) 424-9300 or (703) 527-3887

Health Emergency

Chevron Emergency & Information Center: Located in the USA. International collect calls accepted. (800) 231-0623 or (510) 231-0623

Product Information

Product Information: Phone: 1 888.734.8686 / Email: REG-SDSDistribution@chevron.com

SECTION 2 HAZARDS IDENTIFICATION

CLASSIFICATION:

- Flammable gas: Category 1.
- Gas under pressure: Liquefied gas.
- Simple Asphyxiant: Category 1.
- Target organ toxicant (central nervous system): Category 3.



Signal Word: Danger

Physical Hazards:

- Extremely flammable gas.
- Contains gas under pressure; may explode if heated.

Health Hazards:

- May displace oxygen and cause rapid suffocation.
- May cause drowsiness or dizziness.

PRECAUTIONARY STATEMENTS:

Prevention:

- Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

- Avoid breathing dust/fume/gas/mist/vapours/spray.
- Use only outdoors or in a well-ventilated area.

Response:

- IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- Call a POISON CENTER or doctor/physician if you feel unwell.
- Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
- Eliminate all ignition sources if safe to do so.

Storage:

- Store in a well-ventilated place. Keep container tightly closed.
- Store locked up.
- Protect from sunlight.

Disposal:

- Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

HAZARDS NOT OTHERWISE CLASSIFIED: Not Applicable

SECTION 3 COMPOSITION/ INFORMATION ON INGREDIENTS

COMPONENTS	CAS NUMBER	AMOUNT
Propane	74-98-6	> 75 %weight
Butane	106-97-8	< 25 %weight
Isobutane	75-28-5	< 25 %weight
Isopentane (butane, 2-methyl)	78-78-4	< 5 %weight

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye: Flush eyes with water immediately while holding the eyelids open. Remove contact lenses, if worn, after initial flushing, and continue flushing for at least 15 minutes. Get immediate medical attention.

Skin: Wash skin with water immediately and remove contaminated clothing and shoes. Get medical attention if any symptoms develop. To remove the material from skin, use soap and water. Discard contaminated clothing and shoes or thoroughly clean before reuse. Skin contact with the liquid may result in frostbite and burns. Soak contact area in tepid water to alleviate the immediate effects and get medical attention.

Ingestion: No specific first aid measures are required because this material is a gas.

Inhalation: Move the exposed person to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention if breathing difficulties continue or if any other symptoms develop. During an emergency, wear an approved, positive pressure air-supplying respirator. Move the exposed person to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention.

Most important symptoms and effects, both acute and delayed

IMMEDIATE HEALTH EFFECTS

Eye: Because the liquid product evaporates quickly, it can have a severe chilling effect on eyes and can cause local freezing of tissues (frostbite). Symptoms may include pain, tearing, reddening, swelling and impaired vision.

Skin: Because the liquid product evaporates quickly, it can have a severe chilling effect on skin and can cause local freezing of tissues (frostbite). Skin contact may cause drying or defatting of the skin. Symptoms may include pain, itching, discoloration, swelling, and blistering. Contact with the skin is not expected to cause an allergic skin response. Not expected to be harmful to internal organs if absorbed through the skin.

Ingestion: Material is a gas and cannot usually be swallowed.

Inhalation: This material can act as a simple asphyxiant by displacement of air. Symptoms of asphyxiation may include rapid breathing, incoordination, rapid fatigue, excessive salivation, disorientation, headache, nausea, and vomiting. Convulsions, loss of consciousness, coma, and/or death may occur if exposure to high concentrations continues. Excessive or prolonged breathing of this material may cause central nervous system effects. Central nervous system effects may include headache, dizziness, nausea, vomiting, weakness, loss of coordination, blurred vision, drowsiness, confusion, or disorientation. At extreme exposures, central nervous system effects may include respiratory depression, tremors or convulsions, loss of consciousness, coma or death.

DELAYED OR OTHER HEALTH EFFECTS: Not classified

Indication of any immediate medical attention and special treatment needed Not Applicable

SECTION 5 FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA: Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish flames. Allow gas to burn if flow cannot be shut off safely. Apply water from a safe distance to cool container, surrounding equipment and structures. Container areas exposed to direct flame contact should be cooled with large quantities of water (500 gallons water per minute flame impingement exposure) to prevent weakening of container structure. Do not use water spray or a direct stream of water.

Unusual Fire Hazards: See Section 7 for proper handling and storage. **SPECIAL NOTES:** In case of fire do not extinguish. Stop flow of fuel and allow fire to burn out.

PROTECTION OF FIRE FIGHTERS:

Fire Fighting Instructions: Do not extinguish. Stop flow of fuel and allow fire to burn out. If flames are accidentally extinguished, explosive reignition may occur. Eliminate ignition sources. Keep people away. Isolate fire area and deny unnecessary entry. Immediately withdraw all personnel from area in case of rising sound from venting safety device or discoloration of the container. For unignited vapor cloud, use water spray to knock down and control dispersion of vapors. Use water spray to cool fire-exposed containers and fire-affected zone until fire is out and danger of reignition has passed. For fires involving this material, do not enter any enclosed or confined fire space without proper protective equipment, including self-contained breathing apparatus.

Combustion Products: Highly dependent on combustion conditions. A complex mixture of airborne solids, liquids, and gases including carbon monoxide, carbon dioxide, and unidentified organic compounds will be evolved when this material undergoes combustion. Combustion may form oxides of: Hydrocarbons, Nitrogen.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Protective Measures: Eliminate all sources of ignition in vicinity of released gas. If this material is released into the work area, evacuate the area immediately. Monitor area with combustible gas indicator. For large releases, warn public of downwind explosion hazard. Eliminate all sources of ignition in the vicinity of the spill or released vapor. If this material is released into the work area, evacuate the area immediately. Monitor area with combustible gas indicator.

Spill Management: Stop the source of the release if you can do it without risk. Contain release to prevent further contamination of soil, surface water or groundwater. Clean up spill as soon as possible, observing precautions in Exposure Controls/Personal Protection. Use appropriate techniques such as applying non-combustible absorbent materials or pumping. All equipment used when handling the product must be grounded. A vapor suppressing foam may be used to reduce vapors. Use clean non-sparking tools to collect absorbed material. Where feasible and appropriate, remove contaminated soil.

Place contaminated materials in disposable containers and dispose of in a manner consistent with applicable regulations. Stop the source of the release if you can do it without risk. Observe precautions in Exposure Controls/Personal Protection section of the SDS. All equipment used when handling the product must be grounded. If possible, turn leaking containers so that gas escapes rather than liquid. Use water spray to reduce vapors or divert vapor cloud drift. Do not direct water at spill or source of leak. Prevent spreading of vapors through sewers, ventilation systems and confined areas. Isolate area until gas has dispersed.

Reporting: Report spills to local authorities and/or the U.S. Coast Guard's National Response Center at (800) 424-8802 as appropriate or required.

SECTION 7 HANDLING AND STORAGE

Precautionary Measures: This product presents an extreme fire hazard. Liquid very quickly evaporates, even at low temperatures, and forms vapor (fumes) which can catch fire and burn with explosive violence. Invisible vapor spreads easily and can be set on fire by many sources such as pilot lights, welding equipment, and electrical motors and switches. This material presents a fire hazard. Gas can catch fire and burn with explosive force. Invisible gas spreads easily and can be set on fire by many sources such as pilot lights, welding equipment, and electrical motors and switches. Gases are heavier than air and may travel along the ground or into drains to possible distant ignition sources that may cause an explosive flashback. Do not get in eyes, on skin, or on clothing. Do not breathe vapor or fumes. Wash thoroughly after handling. Keep out of the reach of children.

Unusual Handling Hazards: This product does not contain an odorant. Detection of leak via sense of smell, therefore, may not be possible.

Static Hazard: Electrostatic charge may accumulate and create a hazardous condition when handling this material. To minimize this hazard, bonding and grounding may be necessary but may not, by themselves, be sufficient. Review all operations which have the potential of generating and accumulating an electrostatic charge and/or a flammable atmosphere (including tank and container filling, splash filling, tank cleaning, sampling, gauging, switch loading, filtering, mixing, agitation, and vacuum truck operations) and use appropriate mitigating procedures.

General Storage Information: DO NOT USE OR STORE near heat, sparks, flames, or hot surfaces . USE AND STORE ONLY IN WELL VENTILATED AREA. Keep container closed when not in use. When working with this material, the minimal oxygen content should be 19.5% by volume under normal atmospheric pressure.

SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

GENERAL CONSIDERATIONS:

Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the workplace when designing engineering controls and selecting personal protective equipment (PPE). If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, refer to PPE information below.

Factors that affect PPE include, but are not limited to: properties of the chemical, other chemicals which may contact the same PPE, physical requirements (fit & sizing, cut/puncture protection, dexterity, thermal protection, etc.), and potential allergic reactions to the PPE material. It is the responsibility of the user to read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances. Refer to appropriate CEN standards.

ENGINEERING CONTROLS:

Use explosion-proof ventilation equipment. Use general ventilation, local exhaust ventilation, or a combination of both.

PERSONAL PROTECTIVE EQUIPMENT

Eye/Face Protection: Wear eye protection such as safety glasses, chemical goggles, or faceshields if engineering controls or work practices are not adequate to prevent eye contact.

Skin Protection: Wear protective clothing if engineering controls or work practices are not adequate to prevent skin contact. Selection of protective clothing may include gloves, apron, boots, and complete facial protection depending on operations conducted. Suggested materials for protective gloves include:

Chemical Glove Material	Thickness (mm)	Typical Breakthrough Time (minutes)
Insulated leather gloves	--	--

Respiratory Protection: Determine if airborne concentrations are below the recommended occupational exposure limits for jurisdiction of use. If airborne concentrations are above the acceptable limits, wear an approved respirator that provides adequate protection from this material, such as: Supplied-Air Respirator.

Wear an approved positive pressure air-supplying respirator unless ventilation or other engineering controls are adequate to maintain a minimal oxygen content of 19.5% by volume under normal atmospheric pressure. When used as a fuel, this material can produce carbon monoxide in the exhaust. Determine if airborne concentrations are below the occupational exposure limit for carbon monoxide. If not, wear an approved positive-pressure air-supplying respirator.

Use a positive pressure air-supplying respirator in circumstances where air-purifying respirators may not provide adequate protection.

Occupational Exposure Limits:

Component	Agency	Form	TWA	STEL	Ceiling	Notation
Propane	ACGIH	Gas and aerosol mists	1000 ppm	--	--	--
Propane	OSHA Z-1	--	1800 mg/m ³	--	--	--
Butane	ACGIH	--	--	1000 ppm	--	--
Isobutane	ACGIH	--	--	1000 ppm	--	--
Isopentane (butane, 2-methyl)	ACGIH	--	1000 ppm	--	--	--

Consult local authorities for appropriate values.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Attention: the data below are typical values and do not constitute a specification.

Color: Colorless

Physical State: Liquified gas

Odor: Odorless

Odor Threshold: No data available

pH: Not Applicable

Vapor Pressure: 130 psi

Relative Vapor Density: >1.0

Initial Boiling Point: -44°C (-47.2°F)

Solubility: Slightly soluble.

Freezing Point: Not Applicable

Melting Point: No data available

Particle Characteristics: Not applicable

Density: No data available

Kinematic Viscosity: Not Applicable

Coefficient of Therm. Expansion / °F: No data available
Evaporation Rate: No data available
Decomposition temperature: No data available
Partition coefficient n-octanol/water (logarithmic value): 2.36 log Kow

FLAMMABLE PROPERTIES:

Flammability (solid, gas): No Data Available

Flashpoint: < -50 °C (< -58 °F)

Autoignition: 460 °C (860 °F)

Flammability (Explosive) Limits (% by volume in air): Lower: 1 Upper: 9.5

SECTION 10 STABILITY AND REACTIVITY

Reactivity: May react with strong acids or strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.

Chemical Stability: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Conditions to Avoid: Do not store near sources of ignition. Avoid contact with heat, sparks, fire and oxidizing agents. Avoid contact with mineral acid/alkali.

Incompatibility With Other Materials: Not applicable

Hazardous Decomposition Products: None known (None expected)

Hazardous Polymerization: Hazardous polymerization will not occur.

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Serious Eye Damage/Irritation: The material is not considered an eye irritant. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Skin Corrosion/Irritation: The material is not considered a skin irritant. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Skin Sensitization: The material is not considered a skin sensitizer. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Acute Dermal Toxicity: The material is not considered a dermal toxicant. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Acute Oral Toxicity: The material is not considered an oral toxicant. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Acute Inhalation Toxicity: The material is not considered an inhalation toxicant. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Acute Toxicity Estimate: Not Determined

Germ Cell Mutagenicity: The material is not considered a mutagen. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Carcinogenicity: The material is not considered a carcinogen. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Reproductive Toxicity: The material is not considered a reproductive toxicant. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Specific Target Organ Toxicity - Single Exposure: This material may cause drowsiness or dizziness. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Specific Target Organ Toxicity - Repeated Exposure: The material is not considered a target organ toxicant (repeated exposure). The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Aspiration Hazard: The material is not considered an aspiration hazard.

ADDITIONAL TOXICOLOGY INFORMATION:

This product contains butane.

An atmospheric concentration of 100,000 ppm (10%) butane is not noticeably irritating to the eyes, nose or respiratory tract, but will produce slight dizziness in a few minutes of exposure. No chronic systemic effect has been reported from occupational exposure.

This product contains isobutane. Isobutane has been shown to increase airway resistance by bronchioconstriction and decrease pulmonary compliance and tidal volume (difficulty in breathing). Air containing 27% isobutane was found to decrease respiratory rate and proved to be fatal to rats.

SECTION 12 ECOLOGICAL INFORMATION

ECOTOXICITY

This material is not expected to be harmful to aquatic organisms.

The product has not been tested. The statement has been derived from the properties of the individual components.

MOBILITY

No data available.

PERSISTENCE AND DEGRADABILITY

This material is expected to be readily biodegradable. This material is volatile and is expected to partition to air.

The product has not been tested. The statement has been derived from the properties of the individual components.

POTENTIAL TO BIOACCUMULATE

Bioconcentration Factor: No data available.

Partition coefficient n-octanol/water (logarithmic value): 2.36 log Kow

SECTION 13 DISPOSAL CONSIDERATIONS

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by international, country, or local laws and regulations.

SECTION 14 TRANSPORT INFORMATION

The description shown may not apply to all shipping situations. Consult 49CFR, or appropriate Dangerous Goods Regulations, for additional description requirements (e.g., technical name) and mode-specific or quantity-specific shipping requirements.

DOT Shipping Description: UN1978, PROPANE, 2.1.

(For domestic transportation only, UN1075 may be substituted for the UN number shown as long as the substitution is consistent on package markings, shipping papers, and emergency response information. See 49 CFR 172.102 Special Provision 19.)

IMO/IMDG Shipping Description: UN1978, PROPANE, 2.1

ICAO/IATA Shipping Description: UN1978, PROPANE, 2.1

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code:

Not applicable

SECTION 15 REGULATORY INFORMATION

EPCRA 311/312 CATEGORIES:

Flammable (gases, aerosols, liquids, or solids)

Gas under pressure

Simple Asphyxiant

Specific target organ toxicity (single or repeated exposure)

REGULATORY LISTS SEARCHED:

01-1=IARC Group 1	05=MA RTK
01-2A=IARC Group 2A	06=NJ RTK
01-2B=IARC Group 2B	07=PA RTK
02=NTP Carcinogen	08-1=TSCA 5(e)
03=EPCRA 313	08-2=TSCA 12(b)
04=CA Proposition 65	

The following components of this material are found on the regulatory lists indicated.

Propane	05, 06, 07
Butane	04, 05, 06, 07
Isobutane	05, 06, 07
Isopentane (butane, 2-methyl)	05, 06, 07

CHEMICAL INVENTORIES:

All components comply with the following chemical inventory requirements: AIIIC (Australia), DSL (Canada), EINECS (European Union), ENCS (Japan), IECSC (China), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States).

SECTION 16 OTHER INFORMATION

NFPA RATINGS: Health: 1 Flammability: 4 Reactivity: 0

HMIS RATINGS: Health: 1 Flammability: 4 Reactivity: 0

(0-Least, 1-Slight, 2-Moderate, 3-High, 4-Extreme, PPE:- Personal Protection Equipment Index recommendation, *- Chronic Effect Indicator). These values are obtained using the guidelines or published evaluations prepared by the National Fire Protection Association (NFPA) or the National Paint and Coating Association (for HMIS ratings).

REVISION STATEMENT: This is a new Safety Data Sheet.

No revision information

Revision Date: November 20, 2023

ABBREVIATIONS THAT MAY HAVE BEEN USED IN THIS DOCUMENT:

TLV - Threshold Limit Value	TWA - Time Weighted Average
STEL - Short-term Exposure Limit	PEL - Permissible Exposure Limit
GHS - Globally Harmonized System	CAS - Chemical Abstract Service Number
ACGIH - American Conference of Governmental Industrial Hygienists	IMO/IMDG - International Maritime Dangerous Goods Code
API - American Petroleum Institute	SDS - Safety Data Sheet
HMIS - Hazardous Materials Information System	NFPA - National Fire Protection Association (USA)
DOT - Department of Transportation (USA)	NTP - National Toxicology Program (USA)
IARC - International Agency for Research on Cancer	OSHA - Occupational Safety and Health Administration
NCEL - New Chemical Exposure Limit	EPA - Environmental Protection Agency
SCBA - Self-Contained Breathing Apparatus	PNOS - Particles Not Otherwise Specified

Prepared according to the 29 CFR 1910.1200 (2012) by Chevron Technical Center, 6001 Bollinger Canyon Road, San Ramon, CA 94583.

The above information is based on the data of which we are aware and is believed to be correct as of the date hereof. Since this information may be applied under conditions beyond our control and with which we may be unfamiliar and since data made available subsequent to the date hereof may suggest modifications of the information, we do not assume any responsibility for the results of its use. This information is furnished upon condition that the person receiving it shall make his own determination of the suitability of the material for his particular purpose.